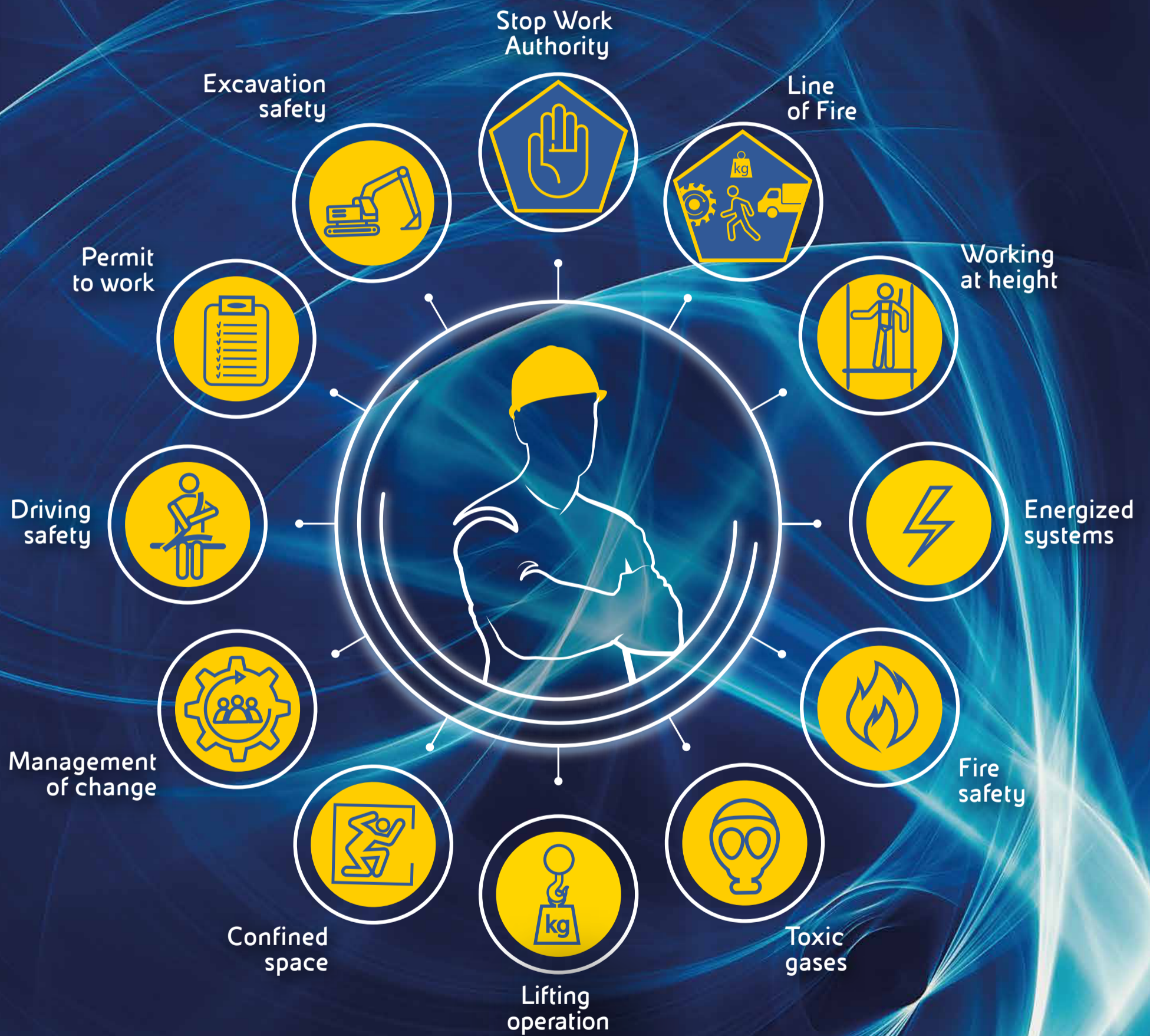


Safety Golden Rules and Principles



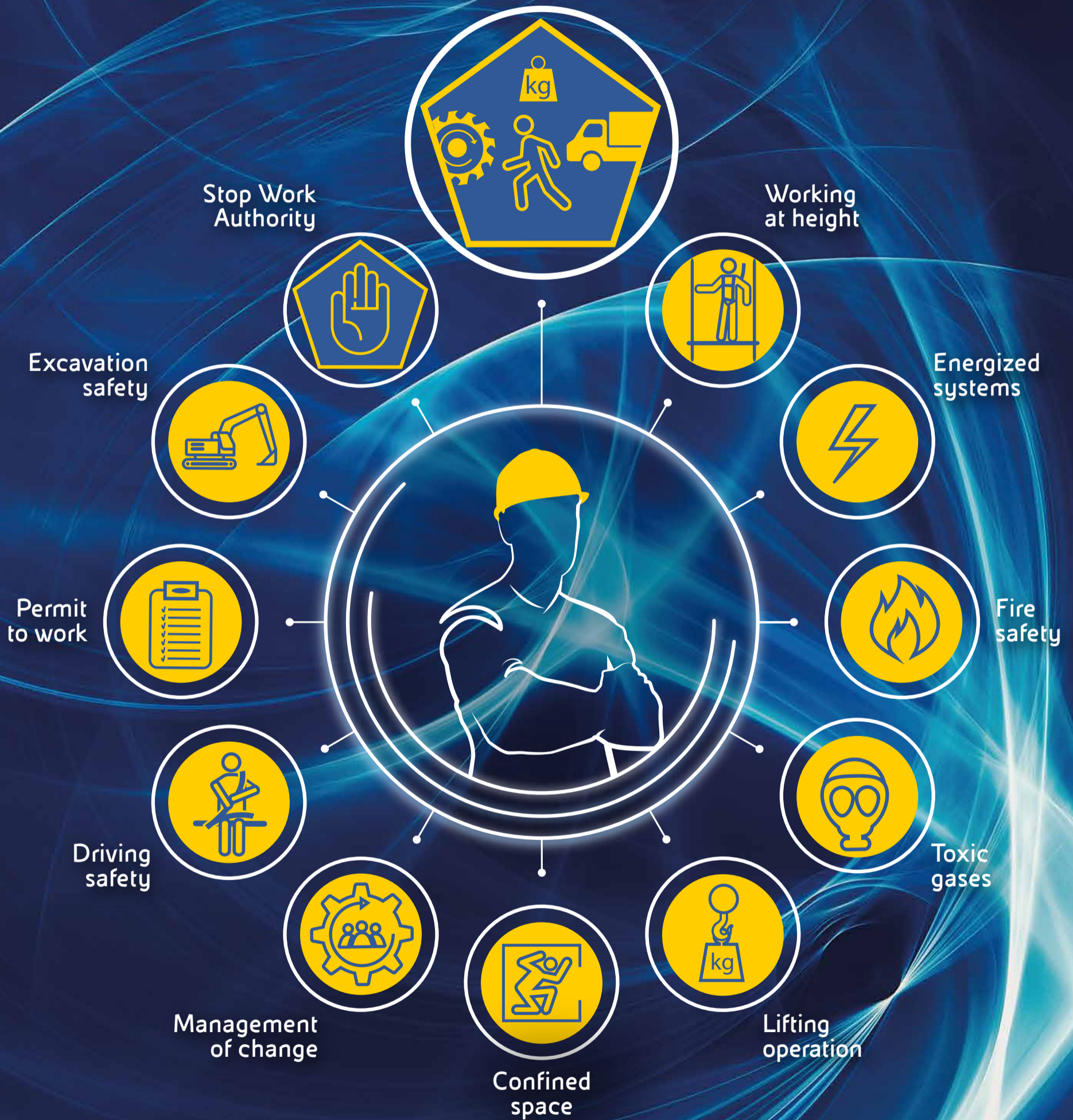
Stop Work Authority

Stopping an activity wherever there is a reasonable doubt that people safety is compromised, is a fundamental principle for working safely.



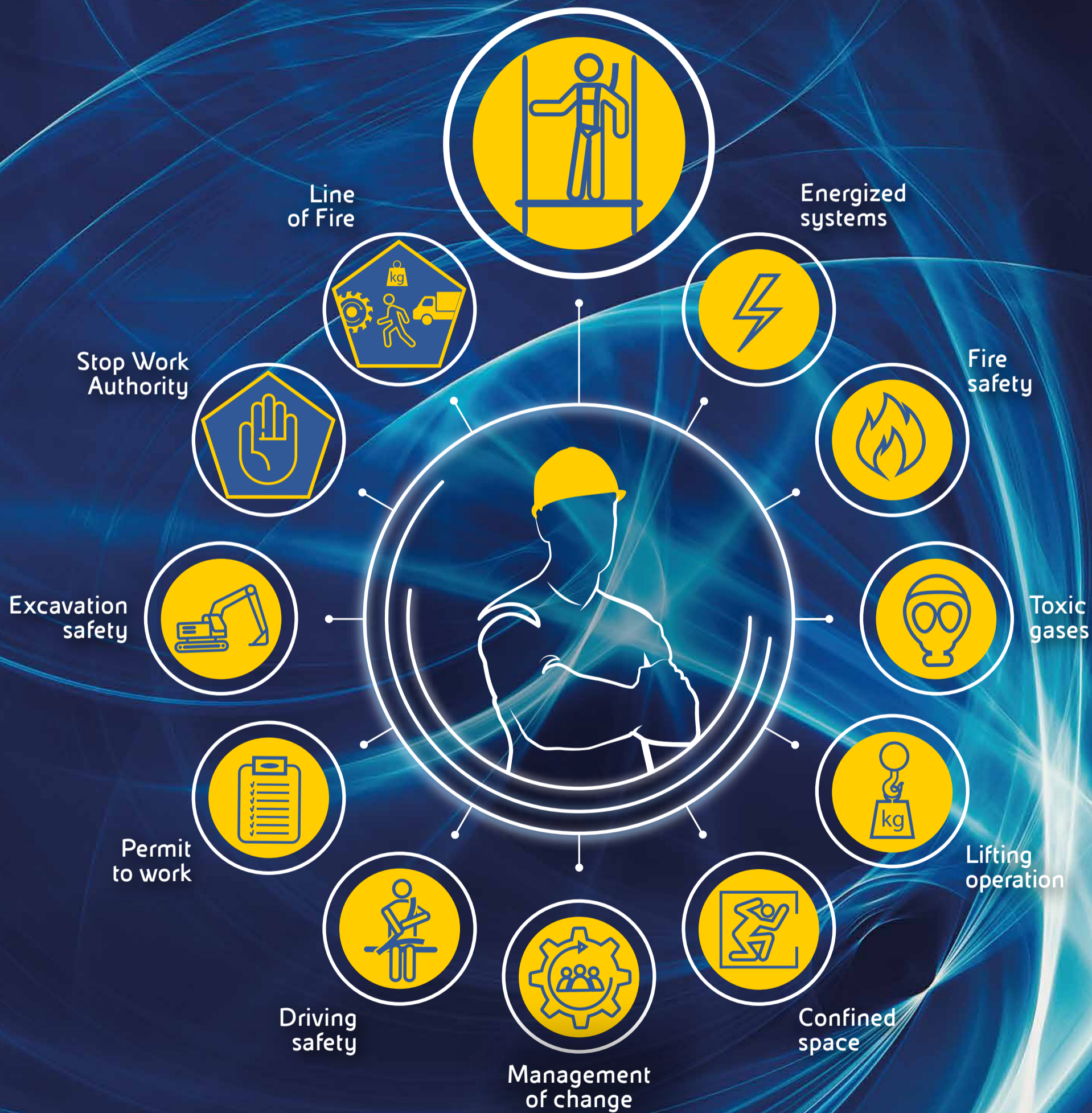
Line of Fire

Staying out of the Line of Fire and checking that all other workers do the same, are basic principles for working safely.



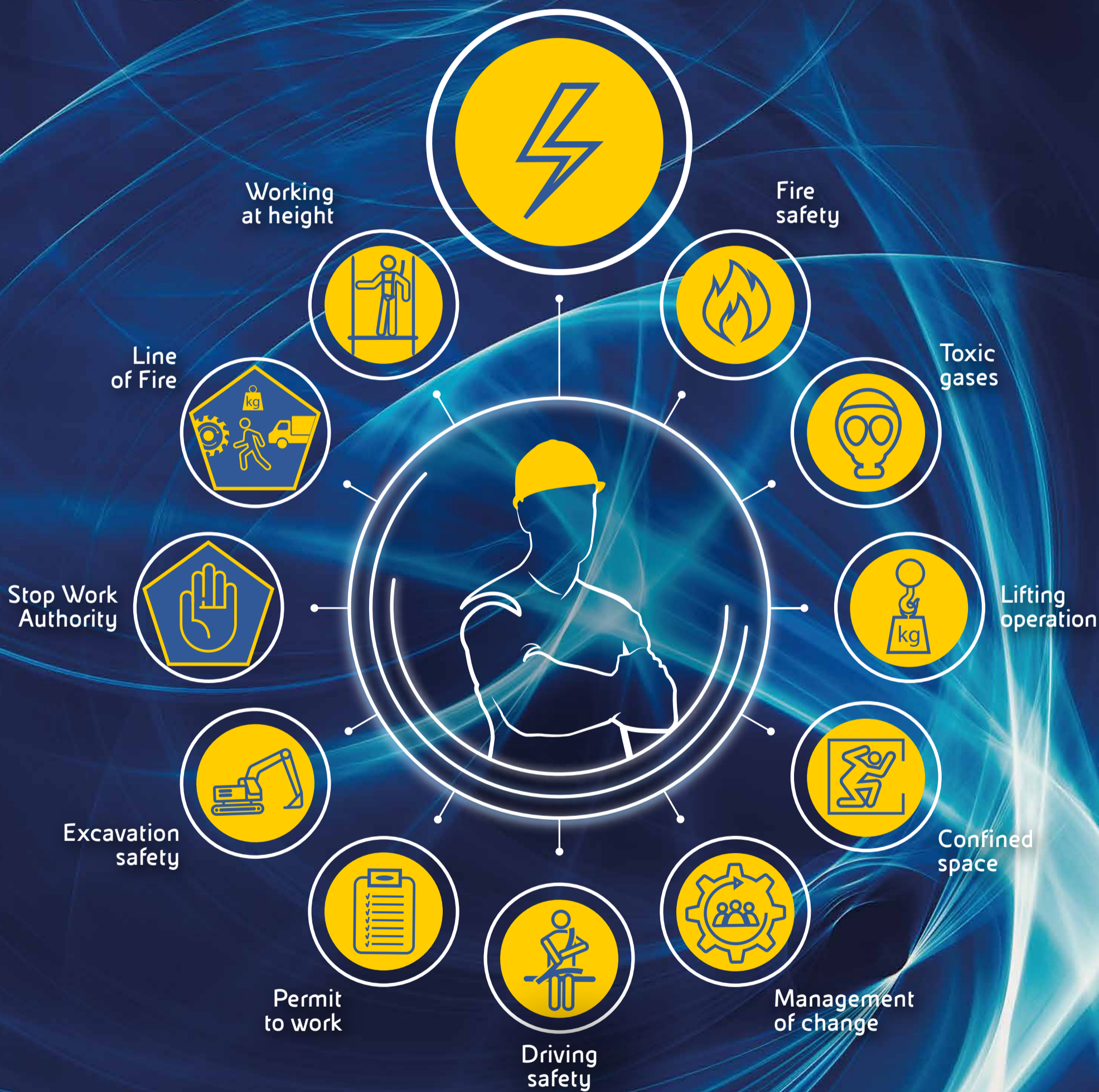
Working at height

Control and monitoring of the reliability of equipment and protection systems during work at height activities ensure the workers safety.



Energized systems

Implementation of procedures, controls and specialized personnel guarantee safety during activities where energized systems are present.



Fire safety

Fire risk must be assessed and control measures such as procedures and active/passive fire protection systems implemented.



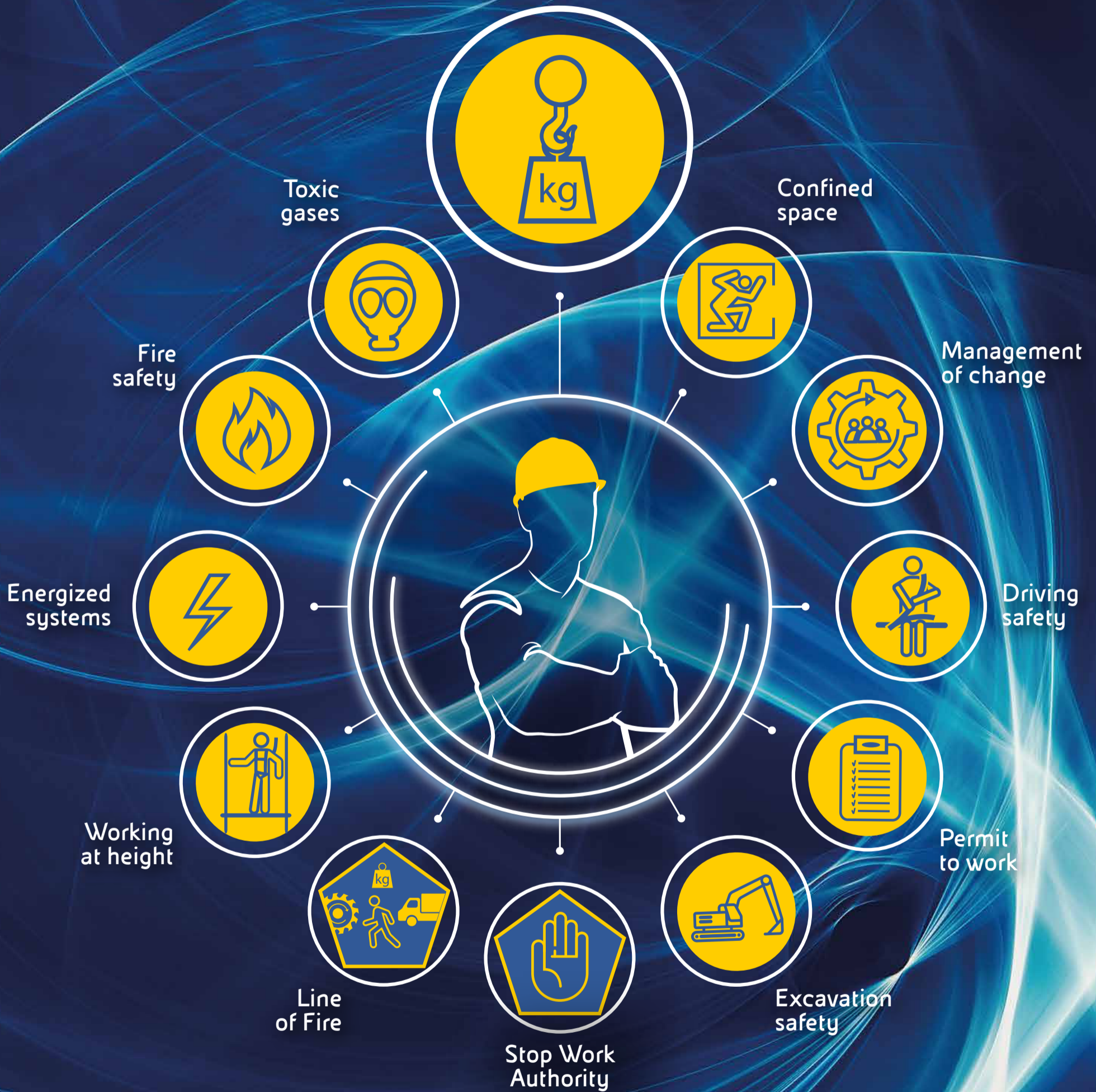
Toxic gases

Procedures, staff training, specific collective and personal protective equipment are required to work in the presence of toxic gases.



Lifting operation

Lifting operations properly planned, implemented and monitored, prevent the workers risk of falling or being crushed or struck.



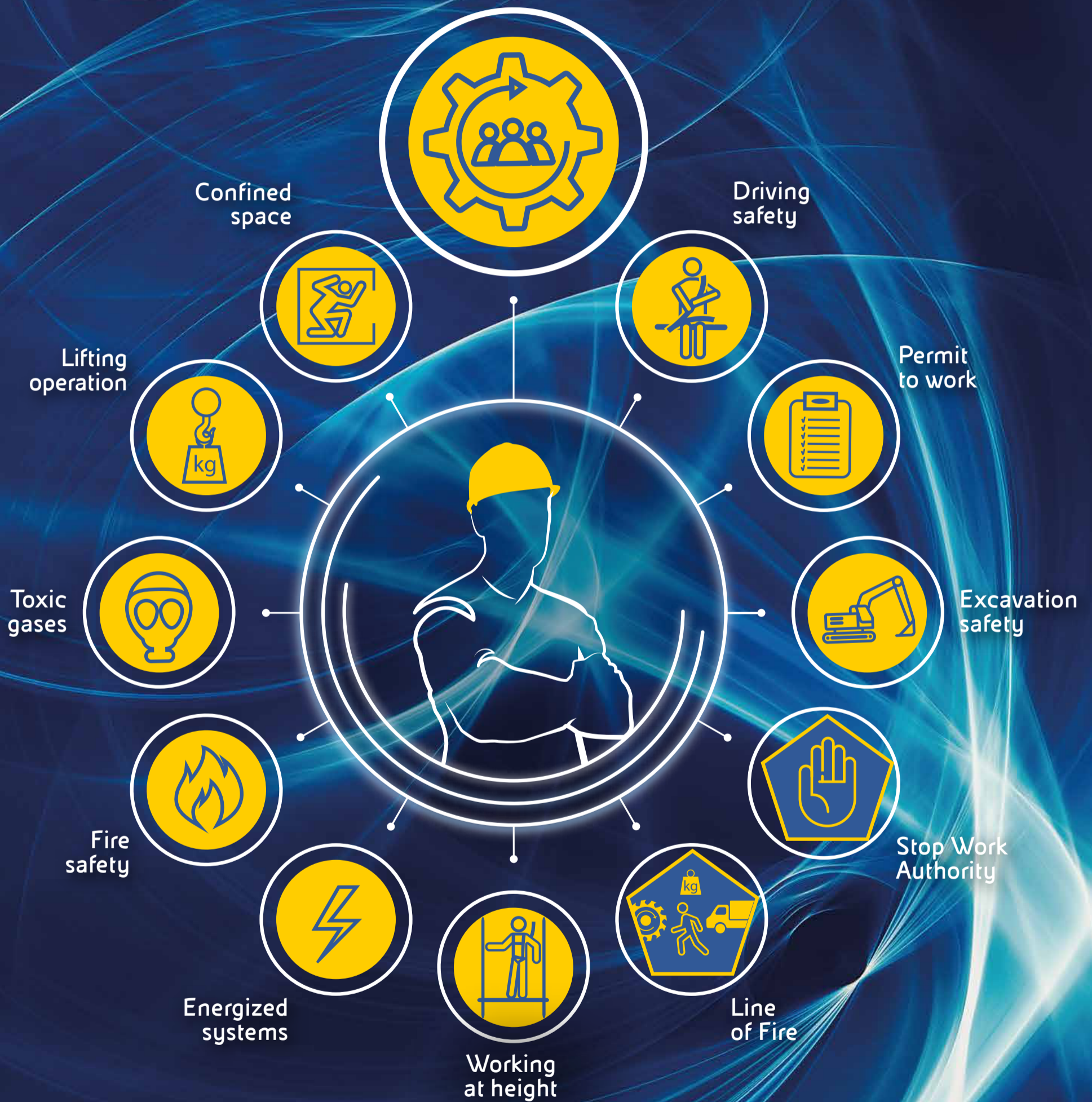
Confined space

Atmospheric testing, specific training on confined space activities, implementation of dedicated emergency procedures, are mandatory to work safely in a confined space.



Management of change

Any plant/organizational change must be identified, assessed and authorized.



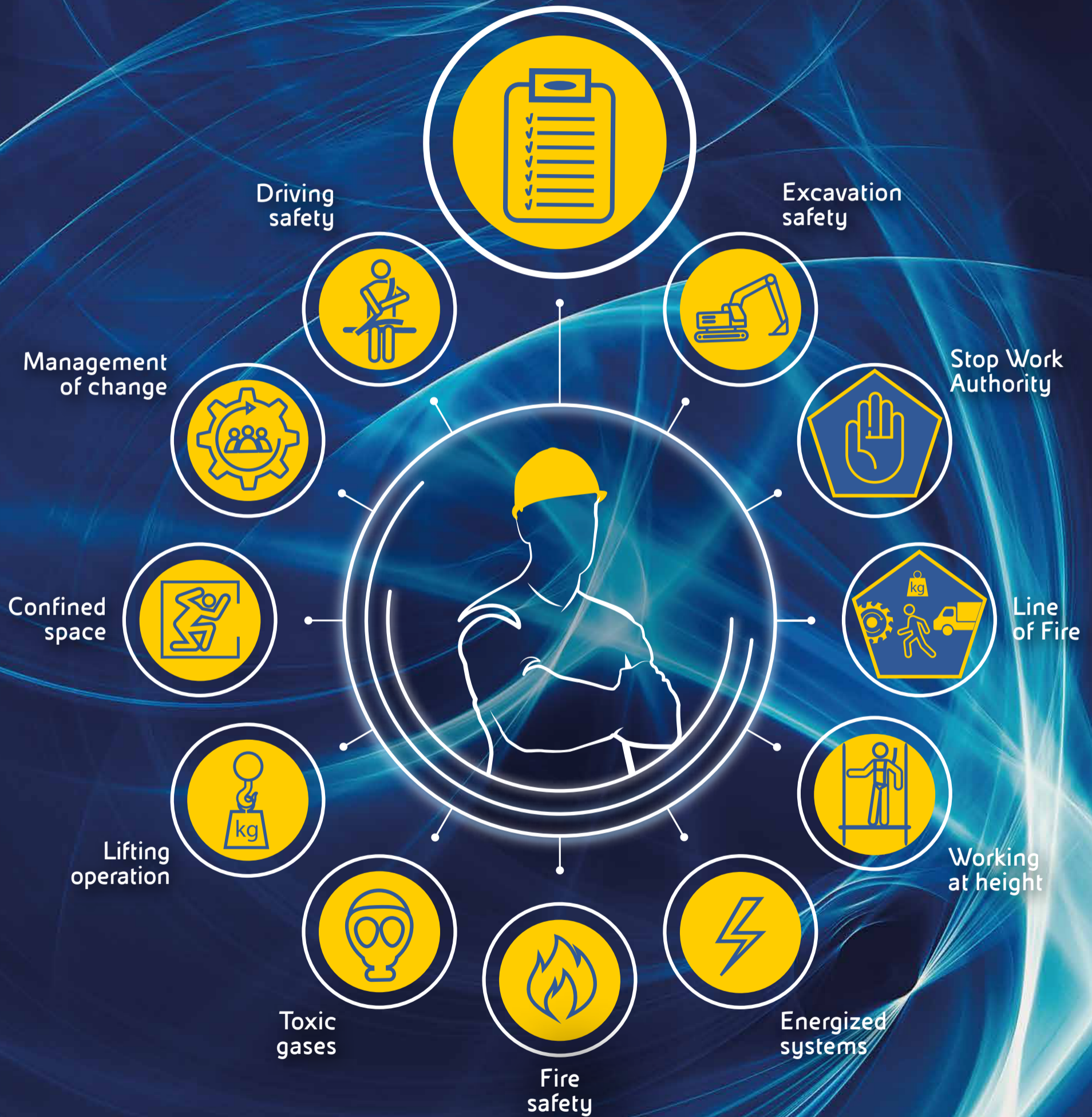
Driving safety

Correct driving behaviours and proper vehicle management reduce the risk of accidents.



Permit to work

Work permit is an essential management tool to be adopted for activities execution.



Excavation safety

Soil characterization, protected excavation areas and correct use of machinery, guarantee the workers safety.

